



# Installation Instructions

**BLASTER 200**

**BE SURE TO REGISTER YOUR DMC EXHAUST ONLINE AT WWW.DMC-ON-LINE.COM**

Thank you for choosing to install the finest exhaust system available. DMC uses only the latest technology to deliver big gains in acceleration, horsepower and torque, while capturing additional strength and critical weight savings.

Please read all instructions carefully and thoroughly before installing this system. Any references to "left" or "right" indicates sides as if you were sitting on the bike facing forward.

## REMOVAL PROCEDURE

- 1) Loosen and remove the mounting bolts that secure your stock system.
- 2) Remove your stock exhaust system.
- 3) We recommend that you replace the exhaust gasket to prevent leaks.

## INSTALLATION PROCEDURE

- 4) Mount the DMC pipe. Keep all mounting bolts loose during preliminary installation.
- 5) Insert mid pipe into stinger. Don't forget to slide the rubber exhaust collar between the stinger and the mid pipe. Center the rubber exhaust collar over the joint to provide a good seal.
- 6) Move muffler into position and loosely bolt to frame using stock fastener.
- 7) Rotate and align the mid pipe until the 3-hole flange on the mid pipe aligns with the three studs on the muffler. Slide the 3-hole flange over the muffler studs until the flange sits flush against the muffler. Tighten the three flange nuts. (Be sure the high-temp o-ring on the muffler stays in place during installation. You may apply a small amount of grease to the o-ring to help keep it in place.)
- 8) Tighten the mid pipe to the muffler with the three supplied flange nuts.
 

**— DO NOT OVERTORQUE —**

**FOLLOW OEM TORQUE SPECS UNLESS NOTED OTHERWISE**
- 9) Tighten the exhaust flange to the cylinder, using the stock fasteners. Do not over torque.
- 10) Tighten the muffler bolt to the frame using the stock bolt.
- 11) Start your engine in a well ventilated area and check for exhaust leaks. We recommend riding for 30 minutes to allow components to "seat". After this initial ride, re-check all fasteners.

## JETTING / AIR-FUEL MIX

**Failure to re-jet may damage your engine and/or your system.** Installation of this DMC exhaust system requires the following jetting adjustments. These specs are based on sea-level altitude and pump gas. **Jetting specifications are subject to change based on engine modifications, altitude changes, or fuel used.**

### OPTION 1

For best results, we recommend you install an Advantage Performance "ATV Power Pack" (Shown below P.N. #23-Q419)

### OPTION 2

- Pilot Jet, #32.5
- Main Jet, #260
- Needle groove #5
- Remove airbox lid snorkle (for dry conditions only)

## PARTS INCLUDED

- (1) Muffler
- (1) Pipe
- (1) Mid Pipe
- (2) Rubber Exhaust Collar
- (3) 5mm flange nuts

**NOTE:** To prevent exhaust leaks, we recommend inspection and replacement of the exhaust gasket if necessary upon installation.



[www.spectro-oils.com](http://www.spectro-oils.com)



**DMC recommends using Spectro Oils for maximum protection.**

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## MAINTENANCE

**Please allow exhaust system to cool prior to washing or repair.** DMC recommends using a mild soap such as dish detergent and water to wash your exhaust system. Also, you should not allow water to enter the silencer outlet while washing your bike or ATV.

As we all know, sound is a major issue, which can effect whether or not we continue to enjoy our sport without offending others. Also, your system performs best and will last longer when the silencer is properly maintained. Repacking your silencer depends on the type of riding and the amount of hours on the bike. On a big-bore four-strokes, frequent high speed riding will shorten the life of the packing. Your ears are the best guide to knowing when to repack, but as a rule, every 20-30 hours is a good guideline to inspect and replace if necessary. If and when it is time to repack, please use DMC Afterburner Repack Kits as they were tested and designed to provide the best performance.

To keep your spark arrestor clean, first remove it from your muffler, then use a soft bristled brush and soapy water.

## DMC EXHAUST ACCESSORIES PART #

- USFS Approved Spark Arrestor.....25900-75
- DMC Baby Alien Muffler Repack Kit .....25907-20

## PERFORMANCE ACCESSORIES PART #

- K&N Air Filter .....YA-2088
- No Toil Foam Filter .....NT380-03
- Twin Air Foam Filter.....#152906
- Advantage Power Pack .....#23-Q419

## TECHNICAL SUPPORT

If you ever lose your instructions or need additional information, simply visit the DMC website where we offer all the installation information that came with your DMC exhaust. If, at any time, there is further news regarding modifications, jetting adjustments, or other, the DMC website is a great source for obtaining the latest news.

## WARRANTY

Since we designed, developed and manufactured your DMC Exhaust to provide reliable performance, we guarantee your system for one year (from date of purchase) against defects in materials and workmanship. We are proud of our attention to the quality of manufacturing your DMC product and we stand behind our products.

In the unlikely event a problem arises with your system, please contact the dealer from whom it was purchased. They can contact DMC and get your system to us for a warranty determination. A copy of your receipt will be required. We will make every attempt for a prompt repair or replacement at our determination and expense.

It is important to note that our warranty is not unconditional. Although your DMC product was made with the finest materials and hand crafted to strict stands, it is not indestructible. Therefore, our warranty does not cover product damage as a result from abuse, misuse, improper installation, modifications or lack of maintenance. We also do not cover any damages whether consequential, incidental, special, contingent or otherwise: or expenses or injury arising directly or indirectly from the use the use of the exhaust system.

As with any product, your DMC system should be expected to experience normal wear, which is not covered by any warranty. The duration of any and all implied warranties are limited to the duration of the express warranty.

**There are other choices out there, but Advantage Power Packs are the only ones with GENUINE Pro Design and K&N components. Advantage Power Packs are also the only ones that include a K&N recharger kit. There is a difference. DON'T ACCEPT IMITATIONS!**

# ATV POWER PACK

## AVERAGE 15% HORSEPOWER INCREASE

Bolt-on performance has never been so easy. Kits install in minutes, improve horsepower and throttle response while maintaining optimum fuel economy.

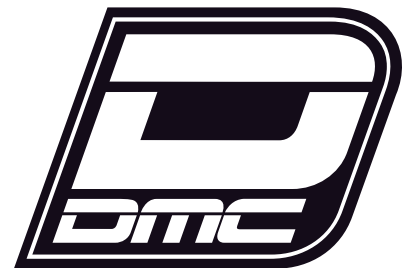
- ✓ **K&N Filtercharger Air Filter**
- ✓ **DynoJet Jet Kit**
- ✓ **Waterproof Outerwears Prefilter**
- ✓ **K&N Recharger Kit**
- ✓ **Adjustable for all altitudes**



DynoJet



Outerwears



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