

WARNING: This product is legal ONLY for racing vehicles. Not applicable, nor intended for use on emissions controlled street or highway vehicles. This product is not applicable, nor intended for use on aircraft.

The DMC EFI Control Module has been programmed for ultimate performance when combined with a DMC Afterburner Exhaust System and a High Volume Air Filter of Filter Kit on an otherwise stock engine. Different products, modifications, and other conditions may require additional adjustments as described in Basic Tuning Adjustments below.

## **MODULE INSTALLATION**

- 1. Remove the negative lead on battery.
- 2. Under the left side (driver's side) of the RZR under rear fender, there is a black and a grey wire zip tied to frame above drive belt. Disconnect the OE connector.
- 3. Install DMC EFI unit into OE connecters (Grey to Grey, Black to Black)
- 4. Mount DMC EFI unit in convenient place, connect ground wire
- 5. Re-attach the negative lead on the battery.
- 6. You should now attempt to start the engine. Upon startup you should see green LEDs scrolling from left to right and back for a couple seconds and then the controller should go to some steady green LEDs.
- 7. Reassembly of the vehicle is the opposite of the disassembly.



### **Final Installation Note**

Re-check your wire routing and the DMC EFI location to make certain that in no way the wires can come into contact with any moving parts or high heat source. The DMC EFI should be mounted in a way as to not cause a handling problem with the machine.

### **Troubleshooting**

If the number 1 LED is flashing green and the number 8 LED is flashing red at idle then this indicates a connection issue. Re-check the wires from the DMC EFI and make sure they are connected to the proper wire of your ATV's stock harness. The

DMC EFI unit only needs power and a proper ground to show this error display. If the ATV fails to start then you will also need to re-check the wiring. If you have not connected the ground wire to the negative post of the battery then make sure you have attached the wire to a proper grounding source on the frame.

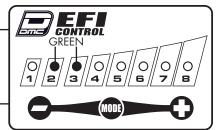
### BASIC TUNING ADJUSTMENTS

- 1. The following instructions are for basic fuel tuning. Modes 1,2, & 3 allow adjustments that increase or decrease the amount of fuel the engine needs. Modes 4, 5 and 6 are for advanced tuning only. DO NOT change modes 4 & 5 when doing basic tuning!
- 2. To help understand how these modes work, you can think of them as if you were working with a carburetor.
- 3. Remember each time you push the MODE button you will be advancing to the next mode. Push the MODE button once to enter mode 1, indicated by green lights Push the MODE button again to enter mode 2, indicated by yellow lights Push the MODE button again to enter mode 3, indicated by red lights
  - NOTE: You can also adjust your EFI module in half-increments. To set your EFI (as an example) to 2-1/2, press the PLUS button until both lights 2 and 3 are blinking. To advance to 3, simply press the plus button again. Dual blinking lights in any mode indicate a half-way setting between the blinking numbers.
- 4. Looking at the controller you will see eight lights with numbers under them, this is what you need to look at when changing settings. The #1 light on the controller represents the leanest setting.

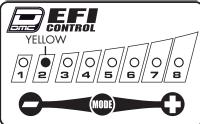
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# **BASIC TUNING ADJUSTMENTS**

**PILOT CIRCUIT MODE 1** green light represents idle & cruise adjustment (i.e. pilot circuit). To adjust this setting push the MODE button once and then push the plus or minus buttons to adjust fuel as needed.



**ACCELERATOR PUMP MODE 2** yellow light represents an additional amount of fuel added during acceleration (i.e. needle circuit). To adjust this setting, push MODE twice and then push the plus or minus buttons to adjust fuel as needed.



**MAIN CIRCUIT MODE 3** red light represents more fuel being added during full throttle (i.e. main circuit). To adjust this setting push the MODE button three times and then push the plus or minus buttons to adjust fuel as needed.



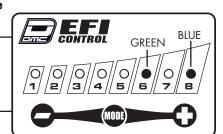
If you wish to reset your settings to STOCK, essentially disabling the EFI unit, press the MINUS button down to the number 1 position. Notice the pace at which the light is blinking Press the MINUS button again and you'll see the light is blinking twice as fast. These indicate that you are in "stock" mode and the DMC EFI is disabled. If you wish to reset your EFI to DMC DEFAULT settings, reset the following modes:

- Mode 1, activate light 5 & 6
- Mode 2, activate light 4
- Mode 3, activate light 2

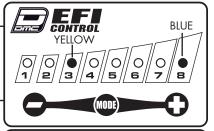
# ADVANCED TUNING ADJUSTMENTS

Advance tuning utilizes MODES 4,5, AND 6. In basic tuning, you are changing the amount of fuel that the engine receives, but with advance tuning, you will be changing when the fuel will be available. In each mode you can adjust when fuel delivery occurs

**PILOT CIRCUIT MODE 4** green-blue lights represent a RPM switch point to determine if cruising fuel is needed at idle or not. To adjust this setting, push Mode button four times and then push the plus or minus buttons to adjust the transition switch point higher or lower.



**ACCELERATOR PUMP MODE 5** yellow-blue lights represent a switch point of when the transition from mode 1 cruise fuel into mode 2 acceleration fuel. To adjust this setting, push Mode button five times and then push the plus or minus buttons to adjust the transition switch point higher or lower.



**MAIN CIRCUIT MODE 6** red-blue lights represent a switch point of when the transition from mode 2 acceleration fuel into mode 3 main circuit fuel. To adjust this setting, push Mode button six times and then push the plus or minus buttons to adjust the transition switch point higher or lower.

EF GONTROL
RED
1 2 3 4 5 6 7 8

**SUPPORT** First contact your dealer or product representative where you purchased the product and check if they can assist you. If all else fails then feel free to contact the manufacturer directly to gain additional support. Call toll free at 1-877-764-3337.

DMC warrants that this product carries a warranty for 2 years from date of purchase against original defects in materials and workmanship. Should this product fail to perform for either of the above reasons, DMC will repair or replace it with an equivalent product at no charge, except for postage, to the original retail purchaser. To obtain the benefits of this warranty, the retail purchaser must return the product and proof of purchase to the place of original purchase.