



# Installation Instructions

2010-2012 RANGER 800XP



Thank you for choosing to install the finest exhaust system available. DMC uses only the latest technology to deliver big gains in acceleration, horsepower and torque, while capturing additional strength and critical weight savings. Please read all instructions carefully and thoroughly before installing this system. Any references to "left" or "right" indicates sides as if you were sitting on the bike facing forward.

## PARTS INCLUDED

(1) Muffler

## TOOLS REQUIRED

Pipe Spring Puller

## REMOVAL PROCEDURE

1. Be sure that engine and exhaust are cool to the touch before beginning.
2. Remove the stock muffler springs securing your stock muffler as they will be used in installation of your new muffler.
3. Remove your stock muffler.

## INSTALLATION PROCEDURE

4. Insert your new DMC muffler into the stock rubber mounts.
5. Secure the muffler to the midpipe with the stock muffler springs, ensuring the entire exhaust system is free of any binding or stress.

## JETTING / AIRBOX

No jetting or airbox changes are required with this DMC Exhaust.

## START UP PROCEDURE

1. After completing installation, start your engine in a well-ventilated area and check for any exhaust leaks.
2. We recommend riding for 30 minutes to allow components to properly seat.
3. Allow engine to cool down and recheck all fasteners.

## SPARK ARRESTOR

Spark arrestors are included with every Afterburner Exhaust. To access your Spark Arrestor, simply remove the screws from the endcap.

## MAINTENANCE

**Please allow exhaust system to cool prior to washing or repair.** DMC recommends using a mild soap such as dish detergent and water to wash your exhaust system. Also, you should not allow water to enter the silencer outlet while washing your bike or ATV.

As we all know, sound is a major issue, which can effect whether or not we continue to enjoy our sport without offending others. Also, your system performs best and will last longer when the silencer is properly maintained. Repacking your silencer depends on the type of riding and the amount of hours on the bike.

On a big-bore-four, frequent high speed riding will shorten the life of the packing. Your ears are the best guide to knowing when to repack, but as a rule, every 20-30 hours is a good guideline to inspect and replace if necessary. If and when it is time to repack, please use DMC Afterburner Repack Kits as they were tested and designed to provide the best performance.

To keep your spark arrestor clean, you can clear it out by using a soft bristled brush and soapy water.

## DMC EXHAUST ACCESSORIES

- USFS Approved Spark Arrestor / #25911-10
- DMC Afterburner Repack Kit (Comp Mufflers) / #25911-46

## TECHNICAL SUPPORT

If you ever lose your instructions or need additional information, simply visit the DMC website where we offer all the installation information that came with your DMC exhaust. If, at any time, there is further news regarding modifications, jetting adjustments, or other, the DMC website is a great source for obtaining the latest news.

## WARRANTY

Since we designed, developed and manufactured your DMC Exhaust to provide reliable performance, we guarantee your system for one year against defects in materials and workmanship. We are proud of our attention to the quality of manufacturing your DMC product and we stand behind our products.

In the unlikely event a problem arises with your system, please contact the dealer from whom it was purchased. They can contact DMC and get your system to us for a warranty determination. We will make every attempt for a prompt repair or replacement at our determination and expense.

It is important to note that our warranty is not unconditional. Although your DMC product was made with the finest materials and hand crafted to strict stands, it is not indestructible. Therefore, our warranty does not cover product damage as a result from abuse, misuse, improper installation, modifications or lack of maintenance. We also do not cover any damages whether consequential, incidental, special, contingent or otherwise: or expenses or injury arising directly or indirectly from the use of the exhaust system.

As with any product, your DMC system should be expected to experience normal wear, which is not covered by any warranty. The duration of any and all implied warranties are limited to the duration of the express warranty.

[www.spectro-oils.com](http://www.spectro-oils.com)

**DMC recommends using Spectro Oils for maximum protection.**

DMC Exhaust  
930 Columbia Ave.  
Riverside, CA 92507  
[WWW.DMC-ON-LINE.COM](http://WWW.DMC-ON-LINE.COM)